

### 14.22mm (0.56INCH) FOUR DIGIT NUMERIC DISPLAY

Part Number: CA56-21SEKWA

Super Bright Orange

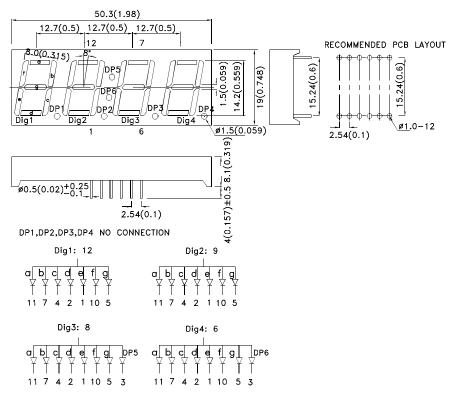
#### **Features**

- 0.56 inch digit height.
- Low current operation.
- Excellent character appearance.
- Easy mounting on P.C. boards or sockets.
- Mechanically rugged.
- Standard: gray face, white segment.
- RoHS compliant.

### **Description**

The Super Bright Orange device is made with AlGalnP (on GaAs substrate) light emitting diode chip.

### **Package Dimensions& Internal Circuit Diagram**





1. All dimensions are in millimeters (inches), Tolerance is ±0.25(0.01")unless otherwise noted.

2. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.

SPEC NO: DSAK2824 REV NO: V.5A DATE: MAY/15/2013 PAGE: 1 OF 6
APPROVED: WYNEC CHECKED: Joe Lee DRAWN: Q.M.Chen ERP: 1304000410





### **Selection Guide**

Part No.	Dice	Lens Type	lv (ucd) [1] @ 10mA		Description
			Min.	Тур.	•
CA56-21SEKWA	Super Bright Orange (AlGaInP)	White Diffused	52000	120000	Common Anode
			*21000	*41000	

#### Note:

### Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Device	Тур.	Max.	Units	Test Conditions
λpeak	Peak Wavelength	Super Bright Orange	610		nm	I=20mA
λD [1]	Dominant Wavelength	Super Bright Orange	601		nm	I=20mA
Δλ1/2	Spectral Line Half-width	Super Bright Orange	29		nm	IF=20mA
С	Capacitance	Super Bright Orange	15		pF	VF=0V;f=1MHz
VF [2]	Forward Voltage	Super Bright Orange	2.1	2.5	V	I=20mA
lr	Reverse Current	Super Bright Orange		10	uA	V <sub>R</sub> =5V

#### Notes:

- 1.Wavelength: +/-1nm. 2. Forward Voltage: +/-0.1V.
- 3. Wavelength value is traceable to the CIE127-2007 compliant national standards.

### Absolute Maximum Ratings at TA=25°C

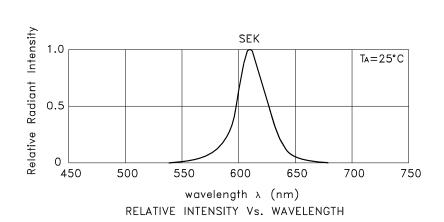
Parameter	Super Bright Orange	Units		
Power dissipation	75	mW		
DC Forward Current	30	mA		
Peak Forward Current [1]	195	mA		
Reverse Voltage	5	V		
Operating / Storage Temperature	-40°C To +85°C			
Lead Solder Temperature[2]	260°C For 3-5 Seconds			

- Notes: 1. 1/10 Duty Cycle, 0.1ms Pulse Width. 2. 2mm below package base.

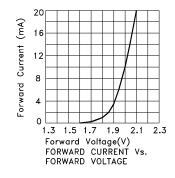
SPEC NO: DSAK2824 **REV NO: V.5A** DATE: MAY/15/2013 PAGE: 2 OF 6 APPROVED: WYNEC **CHECKED:** Joe Lee DRAWN: Q.M.Chen ERP: 1304000410

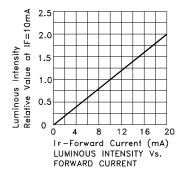
<sup>1.</sup> Luminous intensity/ luminous Flux: +/-15%.

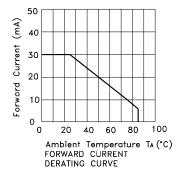
\* Luminous intensity value is traceable to the CIE127-2007 compliant national standards.

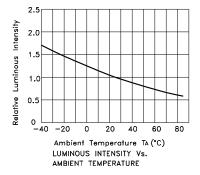


### Super Bright Orange CA56-21SEKWA

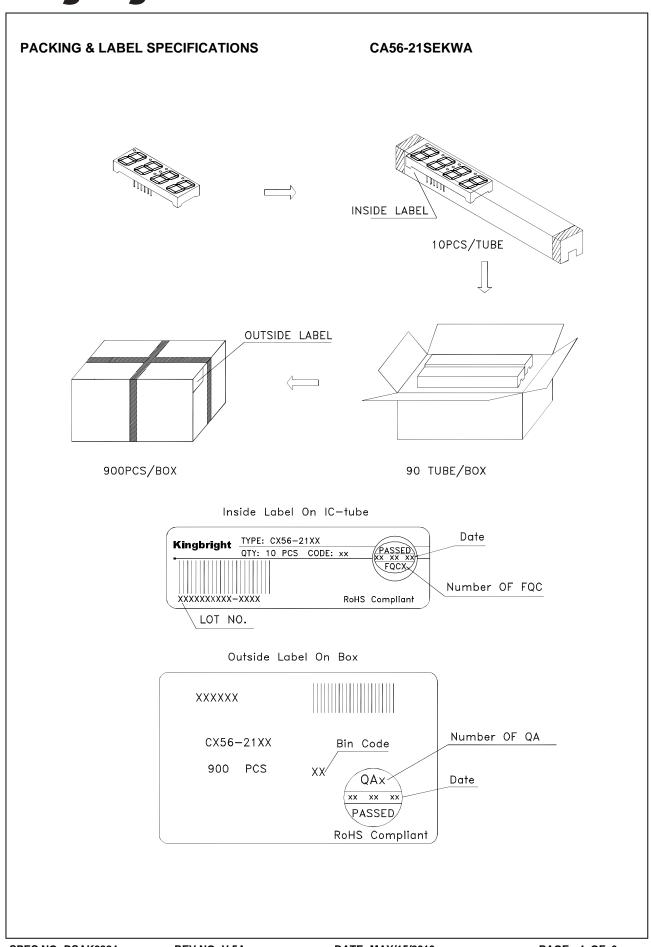








SPEC NO: DSAK2824 REV NO: V.5A DATE: MAY/15/2013 PAGE: 3 OF 6
APPROVED: WYNEC CHECKED: Joe Lee DRAWN: Q.M.Chen ERP: 1304000410



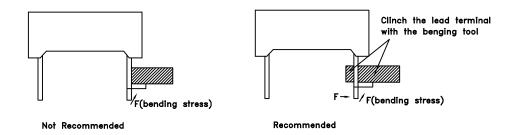
SPEC NO: DSAK2824 APPROVED: WYNEC REV NO: V.5A CHECKED: Joe Lee DATE: MAY/15/2013 DRAWN: Q.M.Chen PAGE: 4 OF 6 ERP: 1304000410

### THROUGH HOLE DISPLAY MOUNTING METHOD

### Lead Forming

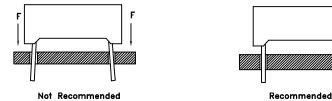
Do not bend the component leads by hand without proper tools.

The leads should be bent by clinching the upper part of the lead firmly such that the bending force is not exerted on the plastic body.

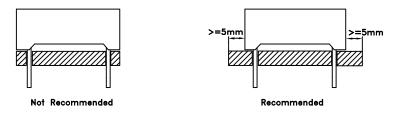


### Installation

- 1. The installation process should not apply stress to the lead terminals.
- 2. When inserting for assembly, ensure the terminal pitch matches the substrate board's hole pitch to prevent spreading or pinching the lead terminals.



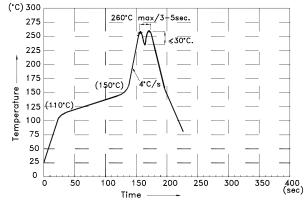
3.The component shall be placed at least 5mm from edge of PCB to avoid damage caused excessive heat during wave soldering.



SPEC NO: DSAK2824 APPROVED: WYNEC REV NO: V.5A CHECKED: Joe Lee DATE: MAY/15/2013 DRAWN: Q.M.Chen PAGE: 5 OF 6 ERP: 1304000410

### DISPLAY SOLDERING CONDITIONS

Wave Soldering Profile For Lead-free Through-hole LED.



#### NOTES:

- 1.Recommend the wave temperature 245°C~260°C.The maximum soldering temperature should be less than 260°C.
- 2.Do not apply stress on epoxy resins when temperature is over 85°C.
- 3. The soldering profile apply to the lead free soldering (Sn/Cu/Ag alloy).
- 4.During wave soldering , the PCB top—surface temperature should be kept below  $105^{\circ}\text{C}$  5.No more than once.

### Soldering General Notes:

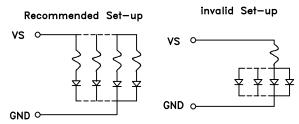
- 1. Through—hole displays are incompatible with reflow soldering.
- 2. If components will undergo multiple soldering processes, or other processes where the components may be subjected to intense heat, please check with Kingbright for compatibility.

### **CLEANING**

- 1.Mild "no-clean" fluxes are recommended for use in soldering.
- 2. If cleaning is required, Kingbright recommends to wash components with water only. Do not use harsh organic solvents for cleaning, because they may damage the plastic parts .And the devices should not be washed for more than one minute.

### CIRCUIT DESIGN NOTES

- 1.Protective current—limiting resistors may be necessary to operate the Displays.
- 2.LEDs mounted in parallel should each be placed in series with its own current—limiting resistor.



Detailed application notes are listed on our website. http://www.kingbright.com/application\_notes

SPEC NO: DSAK2824 REV NO: V.5A DATE: MAY/15/2013 PAGE: 6 OF 6
APPROVED: WYNEC CHECKED: Joe Lee DRAWN: Q.M.Chen ERP: 1304000410